

7.3. Devices

1. Stapling Option

Description

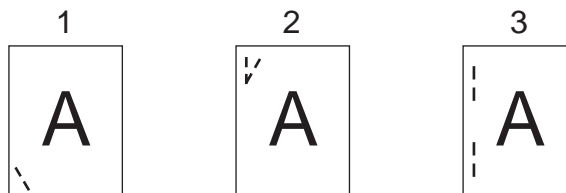
These commands staple the pages of a job.

Format

Command		Parameters
STPL [<Position>];	<Position>	Positions on the page to be stapled 1: Bottom left, angled 2: Top left, automatic angled or upright 3: Two centered If the <Position> value is invalid, the printer does not staple. If the parameter is omitted, 1 is automatically assumed.
STPC [<Number of sheets>];	<Number of sheets>	Number of sheets to be stapled M or m: Staple the maximum number of sheets that can be stapled. 0: Do not staple jobs that exceed the maximum number of sheets that can be stapled (M). -1: Staple only the sheets that exceed the maximum number of sheets that can be stapled (M). 2 to 20: Staple the number of specified sheets. When this parameter is omitted, "0" is assumed.

This command represents a trigger that starts stapling the subsequent job.

Staple parameters and positions



The upright stapling for 2 is for legal paper only.

Example

```
!R! STPL 3; STPC 5;
JOBS 2, 15, 1, 0, 1, "Test file1", "Steve",
"22/09/97 19:24";
TEXT "Hello";PAGE;
UNIT C;BOX 5,10;PAGE;
JOB;EXIT;
```

The above example staples the job defined by the commands given between JOBS and JOB. Stapling is done every 5 sheets at the center, 2 parts, printing 15 copies of the job.

Notes

- This is a Prescribe notation of PJJ. Only the current value is valid.
- Given a parameter, the current selection of the output stack is ignored.
- "JOG" and "JOB separation" are ignored.
- Pages are stapled at the end of job, then the command is cleared.
- STPL command causes a page break. It must be preceded by a command that implements resolution switching or a stack switching.
- Use the STPC command in combination with the STPL command. A job for which STPL was specified that consists of 21 or more sheets and for which STPC was not issued is processed in the same manner as if STPC -1; had been specified.

Examples of STPC command operation

When stapling was specified for a 50-page job (DF-30/DF-31)

STPC parameter	Stapling operation
M or m	20 sheets, 20 sheets, and 10 sheets are stapled.
15	15 sheets, 15 sheets, 15 sheets, and 5 sheets are stapled.
0	No stapling occurs.
-1	Sheets are output in groups of 20 from the stapling tray, and only the last 10 sheets are stapled.